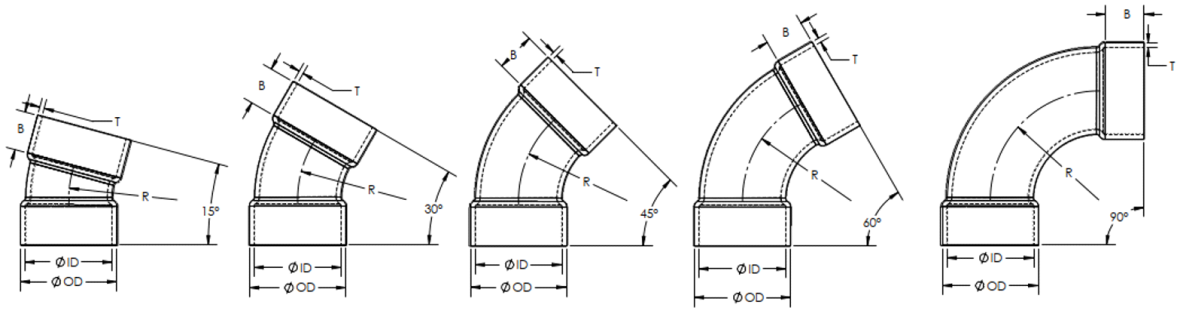
ALLEGHENY
We Listen, We Act!

BELLED BENDS



DIMENSIONS

							Long Radius	Short Radius	
Size	**Pipe OD**	**Material**	**Type**	**OD**	**ID**	**T**	**R**		**B**
2	2.38	Aluminum	Tube-Flow	2.66	2.41	0.125	3.00	2.00	1.18
			Stamp Welded	2.66		0.125			
		Steel		2.53		0.060			
		Steel 11Ga		2.65		0.120			
		304 Stainless Steel		2.53		0.060			
		316 Stainless Steel							
2.5	2.88	Aluminum	Tube-Flow	3.15	2.91	0.120	3.75	2.50	1.18
			Stamp Welded	3.16		0.125			
		Steel		3.03		0.060			
		Steel 11Ga		3.15		0.120			
		304 Stainless Steel		3.03		0.060			
		316 Stainless Steel							
3	3.50	Aluminum	Tube-Flow	3.80	3.53	0.135	4.50	3.00	1.18
			Stamp Welded	3.78		0.125			
		Steel		3.65		0.060			
		Steel 11Ga		3.77		0.120			
		304 Stainless Steel		3.65		0.060			
		316 Stainless Steel							
4	4.50	Aluminum	Tube-Flow	4.80	4.53	0.135	6.00	4.00	1.18
			Stamp Welded	4.78		0.125			
		Steel		4.65		0.060			
		Steel 11Ga		4.77		0.120			
		304 Stainless Steel		4.65		0.060			
		316 Stainless Steel							
6	6.63	Aluminum	Tube-Flow	7.03	6.66	0.188	9.00	6.00	1.18
			Stamp Welded	6.91		0.125			
		Steel		6.78		0.060			
		Steel 11Ga		6.90		0.120			
		304 Stainless Steel		6.78		0.060			
		316 Stainless Steel							

Notes: All dimensions are in inches

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Drawing not to scale