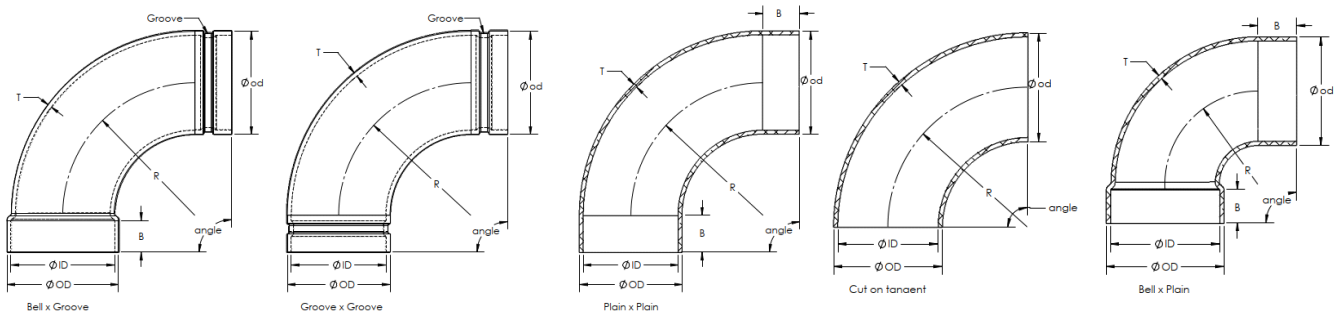
CUSTOM BENDS



DIMENSIONS												
										Long Radius	Short Radius	
Size	Pipe OD	Material	Type	Model	Angle	OD	ID	od	T	R		B
2	2.38	Aluminum	Tube-Flow	Bell x Groove	Varies: 15 30 45 60 90	2.66	2.41	2.38	0.125	3.00	2.00	1.18
				Groove x Groove		2.38						
				Plain x Plain								
				Cut on Tangent								
				Bell x Plain		2.66						
3	3.50			Bell x Groove		3.80	3.53	3.50	0.135	4.50	3.00	1.18
				Groove x Groove		3.50						
				Plain x Plain								
				Cut on Tangent								
				Bell x Plain		3.80						
4	4.50			Bell x Groove		4.80	4.53	4.50		6.00	4.00	1.18
				Groove x Groove		4.50						
				Plain x Plain								
				Cut on Tangent								
				Bell x Plain		4.80						
6	6.63			Bell x Groove		7.03	6.66	6.63	0.188	-	6.00	1.18
				Plain x Plain		6.63						
				Cut on Tangent								
				Bell x Plain		7.03						

Notes: All dimensions are in inches

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Drawing not to scale